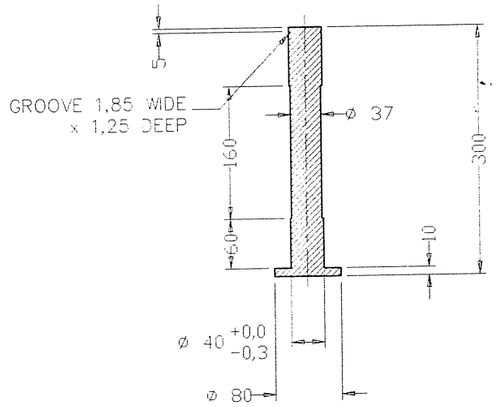
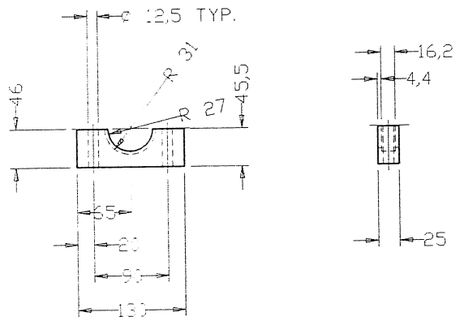
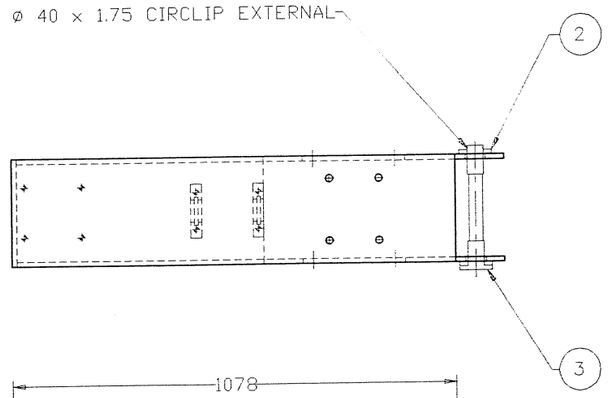
USED ON	N.H.ASSY
VTFO-60000	

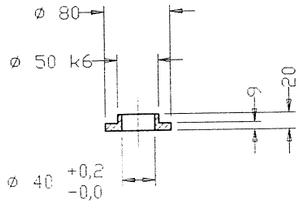


ITEM 3
SCALE 1:5
MATERIAL: STAINLESS STEEL

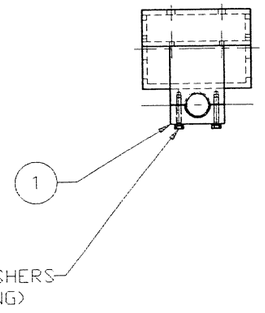


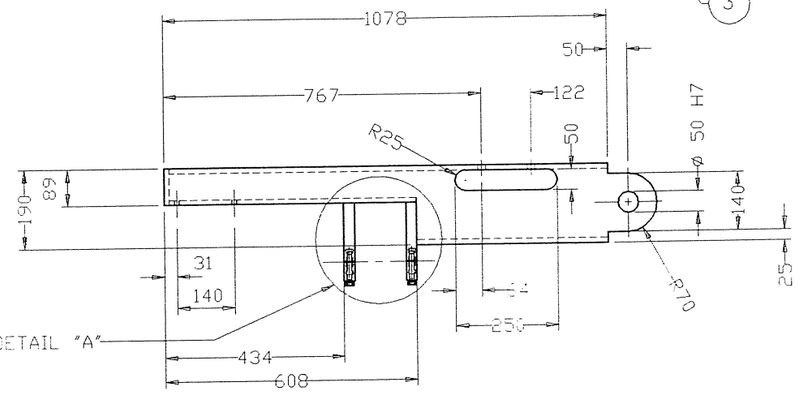
ITEM 1
SCALE 1:5
MATERIAL: MILD STEEL

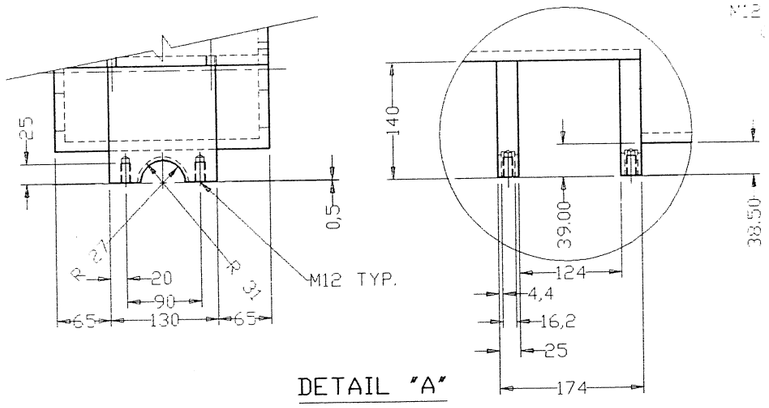




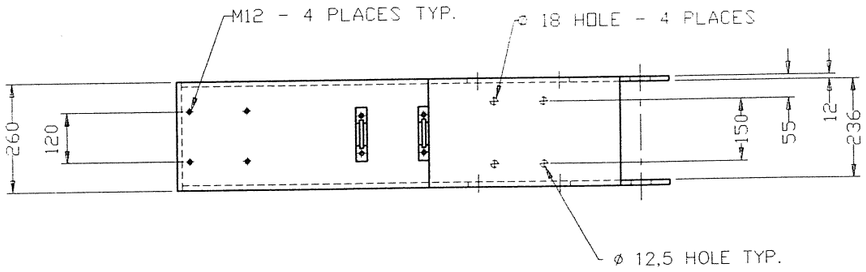
ITEM 2
SCALE 1:5
MATERIAL: STAINLESS STEEL







DETAIL "A"
SCALE 1:5



IST DRAWING STATUS	ACTIVE:	SIGN:	DATE:
INFORMATION ONLY			
FOR 3rd. PARTY APPROVAL			
PERMIT MATERIAL ORDER			
FOR MANUFACTURE			
AS BUILT			
SUPERSEDED			

NOTES: (UNLESS OTHERWISE STATED)		MATERIAL:	GENERAL TOLERANCES:	
1) REMOVE ALL BURRS & SHARP EDGES TO 0,5x45° MAX.	4) ALL INTERNAL RADII 0,3 MAX.	12 mm THICK MILD STEEL PLATE AND STATED	X	+-0,5
2) SCREW THREADS TO ISO 261	5) PRIME AND PAINT PLASCON CLATEX 8 ULTRA DURABLE HIGH GLOSS POLYURETHANE ENAMEL PL 17		X,X	+-0,2
3) SURFACE TEXTURE: 3,2 (Ra TO ISO 1302)			X,XX	+-0,05
			ANGLES	+-1°

REVISION DETAILS	ISS	C/NOTE	DRAWN	CHECK	APPR	P.OFF.	DATE
	A	–	TG				92-05-06

TO SABS 0111

DISC NO/FILE NAME: VTFOA60E

IST

TITLE : CRANE STRUCTURE EXTENSION

ISSUE A

DRG NO : VTFO-60025-02 SHT 1 OF 1

SCALE : 1:10 WHEN PLOTTED ON UNLESS OTHERWISE STATED A2